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Benson, J., Xu, Q., Wang, P., Shen, Y., Sun, L., Wang, T., Li, M., & Papakonstantinou, P. (2014). Tuning the Catalytic Activity of Graphene Nanosheets for Oxygen Reduction Reaction via Size and Thickness Reduction. *ACS Applied Materials and Interfaces*, 6, 19726-19736. <https://doi.org/10.1021/am5048202>

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Published in:
ACS Applied Materials and Interfaces

Publication Status:
Published (in print/issue): 21/10/2014

DOI:
[10.1021/am5048202](https://doi.org/10.1021/am5048202)

Document Version
Publisher's PDF, also known as Version of record

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Tuning the Catalytic Activity of Graphene Nanosheets for Oxygen Reduction Reaction via Size and Thickness Reduction

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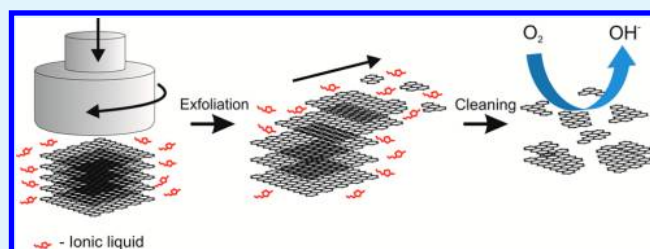
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Supporting Information

ABSTRACT: Currently, the fundamental factors that control the oxygen reduction reaction (ORR) activity of graphene itself, in particular, the dependence of the ORR activity on the number of exposed edge sites remain elusive, mainly due to limited synthesis routes of achieving small size graphene. In this work, the synthesis of low oxygen content ($<2.5 \pm 0.2$ at. %), few layer graphene nanosheets with lateral dimensions smaller than a few hundred nanometers were achieved using a combination of ionic liquid assisted grinding of high purity graphite coupled with sequential centrifugation. We show for the first time that the graphene nanosheets possessing a plethora of edges exhibited considerably higher electron transfer numbers compared to the thicker graphene nanoplatelets. This enhanced ORR activity was accomplished by successfully exploiting the plethora of edges of the nanosized graphene as well as the efficient electron communication between the active edge sites and the electrode substrate. The graphene nanosheets were characterized by an onset potential of -0.13 V vs Ag/AgCl and a current density of -3.85 mA/cm² at -1 V, which represent the best ORR performance ever achieved from an undoped carbon based catalyst. This work demonstrates how low oxygen content nanosized graphene synthesized by a simple route can considerably impact the ORR catalytic activity and hence it is of significance in designing and optimizing advanced metal-free ORR electrocatalysts.

KEYWORDS: graphene nanosheets, oxygen reduction reaction, electrocatalyst, edges, ionic liquid exfoliation



INTRODUCTION

Increasing demands for clean energy have stimulated extensive research on the development of technologies that can effectively convert chemical energy into electricity with high efficiency and at low cost. Catalysts for the oxygen reduction reaction (ORR) are at the heart of key electrochemical technologies including low temperature polymer electrolyte membrane (PEM) fuel cells and metal air batteries.^{1–5} The existing catalysts of Pt group metals are highly efficient but too expensive and rare to be useful for mass production.^{6–8} Graphene promises a low-cost alternative to the precious metals.^{9–12} In particular, there has been an explosion of studies on introducing various heteroatoms (e.g., N, B, P, S, and I)^{13–16} or a combination of those^{17,18} into graphene demonstrating a competitive ORR activity compared to the benchmark Pt catalyst. The phenomenon has been rationalized using density functional calculations, where it was found that the heteroatom induces an uneven charge distribution in the adjacent sites, which alters the local spin or charge density. This

promotes O adsorption and facilitates efficient ORR performance.^{19,20}

However, despite the remarkable progress, fundamental factors that control the ORR activity of graphene itself, in particular, the dependence of the ORR activity on the number of exposed edge sites remains elusive due to limited synthesis routes of achieving small size and preferably oxygen free graphene sheets. For large graphene sheets, an altered electronic structure is expected at the basal plane, as compared to the edge region, due to symmetry breaking of the honeycomb lattice. Graphene has two main kinds of edge terminations according to their shape, named zigzag and armchair edges. These two edges have different electronic structures. According to theoretical and experimental studies^{21,22} a π -electron state called edge state is created along the zigzag edges, whereas no such state is present at the armchair

Received: July 22, 2014

Accepted: October 21, 2014

edges. This characteristic edge state, which has a large local density of states and is spin polarized, gives rise to electronic, magnetic, and chemical activities in the zigzag edges of graphene. Recent experimental studies on large area graphene have provided supporting evidence for the high ORR activity of the edges.²³ Hence, it can be insinuated that a prerequisite for a highly ORR electroactive graphene catalyst is the ability to nanostructure graphene in a manner conducive of maximizing the number of exposed edge sites (preferably zigzag) relative to catalytically inert basal planes sites.^{24–26}

As far as we are aware, no attempt has been made to synthesize graphene sheets, simultaneously possessing low oxygen content and small lateral dimensions with the view of examining their electroactivity. It is worth noting that under ambient conditions, a low concentration of oxygen (<3 at. % depending on the amount of edges) will always be present, because open graphene edges can be easily terminated by oxygen groups. Carbon materials possessing oxygen species are known to favor the $2e^-$ process in ORR.²⁷ Moreover, progressive addition of oxygen content in carbon materials has been shown to limit and slow down the electron transfer reactions.²⁸ Therefore, introducing purposely more oxygen in the graphene is not considered to have a beneficial effect for achieving efficient (toward $4e^-$) ORR.

Clearly, there remains a dearth of experimental data on the ORR activity of low oxygen level graphene nanosheets. Here we have developed a novel approach for the production of low oxygen content few layer graphene nanosheets via simple and green ionic liquid assisted mechanical exfoliation of graphite²⁹ combined with gradient centrifugation steps. The grinding of graphite with a small quantity of ionic liquid produces a gel due to the π - π interactions between the graphite and ionic liquid. During the grinding process the ionic liquid acts as a lubricant, allowing the breaking of graphite platelets to smaller sizes and at the same time helps exfoliation of graphite layers through shear forces exerted on the graphite flake. Although the bucky gels produced by grinding of carbon nanomaterials with ionic liquid have been known since 2003³⁰ and they have had uses in a number of applications such as supercapacitors, biosensors, and actuators,³¹ to our knowledge, the production of nanosized graphene with a low amount of oxygen has not been reported. Using our process, defect formation on the crystalline plane of graphene, or chemical reactions due to mechanochemical effects are avoided, resulting in high quality material. The edges as well as the basal plane of the graphene nanosheets are free from any additional functional groups, possessing only a small amount of oxygen ($<2.5 \pm 0.2$ at. %) mainly inherited from the starting graphite and exposure of edges to atmosphere.

The sequential centrifugation steps employed here help to isolate graphene nanosheets with small lateral dimensions. The process dramatically enhances the presence of small size graphene nanosheets, thus providing abundant catalytic sites. We have taken extensive measures to ensure the grinding method does not involve metal components unlike many ball milling techniques, and therefore metal contamination from the grinding instrument is avoided.^{32,33} As a result, this new synthesis approach is ideal for revealing and gaining more knowledge on the role of graphene edges for the ORR.

We show for the first time that the ORR activity of graphene nanosheets possessing a plethora of edges with limited amount of oxygen ($<2.5 \pm 0.2$ at. %) is substantially improved when compared to thicker graphene nanoplatelets, as revealed by enhanced electron transfer numbers. Therefore, the current

study of the ORR on low oxygen content graphene nanosheets is expected to provide new insight into the design and feasible synthesis of more advanced graphene based catalysts.

RESULTS AND DISCUSSION

In a typical experiment, grinding was carried out in a planetary grinding machine in the presence of high purity graphite ($\geq 99.99\%$) and ionic liquid (IL, 1-butyl-3-methylimidazolium hexafluorophosphate, BMIMPF₆, $\geq 97.0\%$), as depicted in the schematic of Figure 1. After grinding, the produced gel was

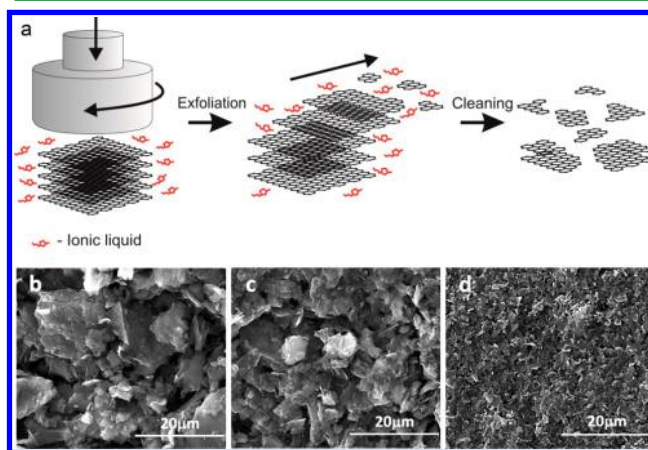


Figure 1. (a) Schematic representation of exfoliation of graphite. Shear forces exfoliate layers in a mechanical mortar grinder with ionic liquid, resulting in cleaned graphene nanosheets, free from functional groups. SEM images of (b) pristine graphite; sediment of ground material obtained at successive centrifugation speeds of (c) 1000 rpm (1K) and (d) 10000 rpm (10K).

washed in a mixture of dimethylformamide (DMF) and acetone to remove the ionic liquid.³⁴ The supernatant from a DMF solution that contained the graphene nanosheets was collected through sequential centrifugation at 1000, 3000, and 10000 rpm speeds;³⁵ for more information, see the Supporting Information. In this work, the products are named as XK for convenience, where XK denotes the centrifugation speed in thousands of rpm used to collect the sediment. The pristine graphite consists of large graphite platelets ($\sim 45 \mu\text{m}$) as well as smaller irregular graphite flakes. Scanning electron microscopy (SEM) images of pristine graphite and graphene nanosheets produced through various centrifugation speeds at both low- and high magnification can be seen in Figures 1 and S1 (Supporting Information). Grinding in ionic liquid coupled with sequential centrifugation gave rise to progressive size selection. Centrifugation at 10K resulted in a dramatic decrease in sheet size ($<1 \mu\text{m}$), (Figure S1, Supporting Information), exposing a large fraction of edge sites compared to lower centrifugation speeds.

High-resolution TEM (HRTEM) studies provided information on the crystalline quality of the sheets as well as their thickness. Characterization of the residue products from the sequential centrifugation steps by transmission electron microscopy (TEM) ensured that the final 10K product consists of few layer sheets (up to 9) with overall lateral dimensions smaller than a few hundred nanometers, in contrast to those for 1K and 3K, which were composed of thicker and larger size products, (Figures 2a–i and S2–S6, Supporting Information). In fact, for the 10K product, small size sheets are self-assembled onto the surface of larger few layer graphene sheets, most

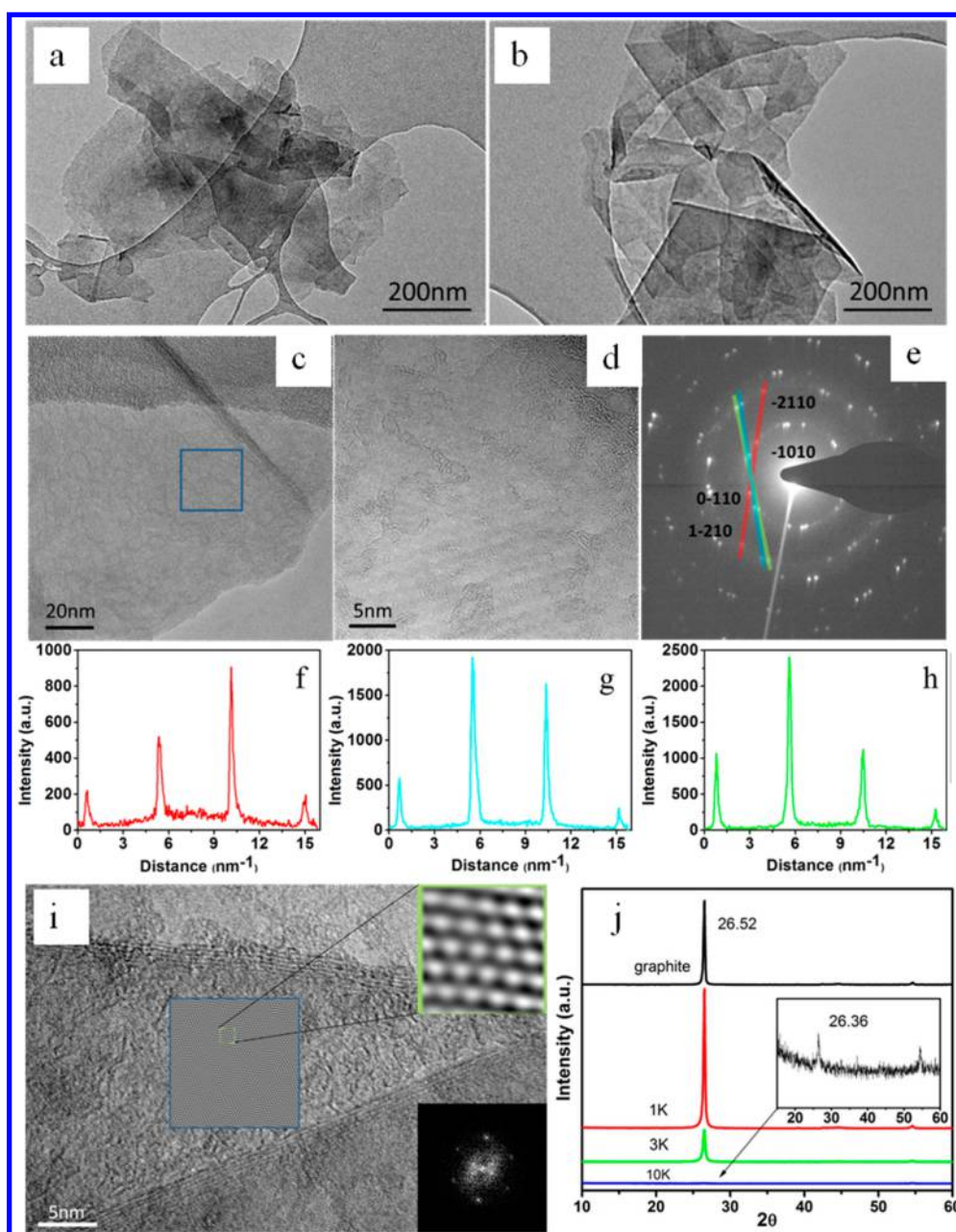


Figure 2. TEM images of typical products found in the 10K sediment. (a,b) 10K product is dominated by nanosized few layer graphene assembled on larger sheets. (c) Low magnification TEM images from 10K product acquired on an aberration correction Titan 80–300 operated at 80 kV, with (d) magnified region of the image in panel c. (e) Corresponding electron diffraction pattern of panel d, which indicates that there are at least three different orientations of graphene. (f–h) Intensity profile of diffracted spot extracted along the -2110 to $1-210$ axis for three oriented patterns in panel e. Ratios of the intensity of $\{1100\}$ and $\{2110\}$ are all >1 , which indicates that the graphene in each orientation is formed with a single layer. (i) HRTEM of a 4–5 layer graphene: (top right corner) an enlargement of the noise-filtered area as marked with a blue square, where the clearly visible parallel lines demonstrate the regular period of the lattice planes; (bottom right corner) a Fourier transform of the blue marked area of the raw image. (j) X-ray diffraction (XRD) diffraction patterns graphite together with those of 1K, 3K, and 10K products. Inset shows magnified section of 10K product. Peak intensity (002) is 0.5% of pristine graphite, indicating a high degree of exfoliation and a decrease in lateral dimensions.

probably due to π – π interactions. Such a self-assembled configuration allows more efficient transport. It is apparent that the nanosheets have a flat morphology, different to that reported³⁶ for reduced graphene oxide with the partially crumbled nature that originates from the defective structure formed during the fabrication of graphene oxide.

HRTEM image performed on one typical cross-section edge of the nanosheet, indicates an interlayer spacing of 0.326 nm for (001) plane, (Figure S5, Supporting Information). Selected area electron diffraction (SAED) pattern from a 10K nanosheet

about 3–4 layers reveals at least three sets of hexagonal patterns, indicating different orientations. Computational and experimental studies^{37–39} have shown that TEM SAED can convincingly distinguish monolayer from multilayer graphene by comparing the intensity ratio of first-order to second-order diffraction spots and diffraction peak intensity variation with respect to the tilt angle of the sample holder. It was observed that multilayer graphene with Bernal (AB) stacking gives higher diffracted intensities for the outer $\{2110\}$ -type spots than inner $\{1100\}$ -type spots ($I\{1100\}/I\{2100\} < 1$), because of

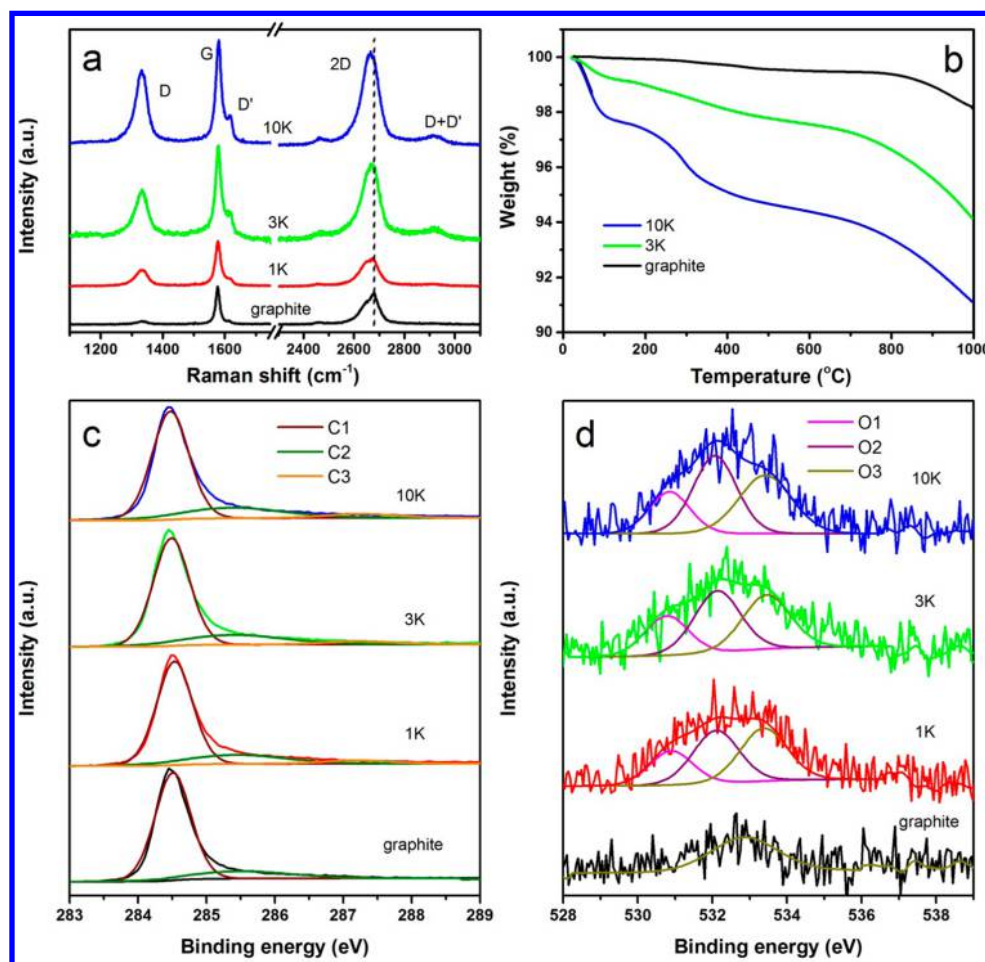


Figure 3. (a) Raman spectra showing increased D band intensity and a 2D peak downshift with increased symmetry indicating exfoliation and flake size reduction. (b) Thermogravimetric analysis (TGA) plots of graphite, 3K and 10K. Measurements were carried out under N₂ atmosphere with a heating rate of 5 °C min over the temperature range 24–1000 °C. High resolution (c) C 1s and (d) O 1s deconvoluted X-ray photoelectron spectroscopy (XPS) of graphite, 1K, 3K, and 10K.

interference between electrons scattered from the A-type and B-type layers. Conversely, for a single graphene layer, the intensities of the inner {1100}-type spots are stronger than those of the {2100}-type spots. For our materials line profiles extracted along the -2110 to 1-210 axis for the three oriented diffraction patterns were used to identify the thickness of layers along these directions.^{37,38} The ratios of {1100} to {2110} for all three different orientations are all larger than 1, indicating that the stacking consists of individual graphene layers along each of the three different directions.

A clear hexagonal arrangement could be seen in the HRTEM images of Figure 2i, revealing that the exfoliated graphene sheets are of high crystalline quality and at the same time confirming that ionic liquid assisted grinding did not damage or disrupt the hexagonal structure of graphene. In Figure 2i, a portion of the image has been digitally noise filtered. The clearly visible parallel lines demonstrate the regular period of the lattice planes. Energy dispersive X-ray analysis (EDAX) of 10K product (Figure S6, Supporting Information) confirms the presence of only carbon and oxygen, indicating the product is of high quality with absence of impurities.

The morphologies of the 3K and 10K catalysts were further confirmed with atomic force microscopy (AFM) measurements. Figure S7 (Supporting Information) is an AFM image of the 3K product, where clearly distinguishable layers of both

small (400 nm) and larger (~1 μm) lateral dimensions are observed with a variable sheet thicknesses between 2 and 6 nm. Graphene sheets less than 10 layers thick with lateral diameters of a few hundred nanometers were observed for the 10K catalyst (Figure S8, Supporting Information).

The progressive exfoliation and reduction in lateral size of the centrifugation products was corroborated by XRD measurements. As can be seen in Figure 2j, the pristine graphite exhibited a typical strong peak at 26.52°, corresponding to an interlayer *d*-spacing of 0.3358 nm of the (002) plane. The centrifugation products displayed a progressive decrease in peak intensity. The 10K product retained only 0.5% of the (002) peak intensity of the pristine graphite flakes and exhibited a dramatic broadening (Table S1, Supporting Information), indicating considerably reduced lateral size.^{40,41} The slight increase in interplanar spacing (from 0.3358 to 0.3378 nm) is probably due to the fact that the layers, although aggregated during film formation, are decoupled from each other.

To further evaluate the structure of the graphene nanosheets, Raman spectra were taken on a Labram Raman spectroscope with a laser excitation wavelength of 632.8 nm and a beam size of approximately 2 μm. Raman spectroscopy is a powerful tool for identifying the number of layers and structural defects of graphene.^{42,43} Figure 3a shows the evolution of the spectral

features of the products upon various centrifugation cycles together with that of graphite. Pristine graphite can be seen to display the characteristic Raman 2D signal of graphite, having a double peak structure. It exhibits a small detectable D band at around 1334 cm^{-1} , and a D-band to G-band intensity ratio (I_D/I_G) of 0.11. The presence of the small D band, which is a defect-related peak, most probably is linked with the presence of small flakes, which coexist with the large graphite platelets, as revealed by SEM images, (Figures 1 and S1, Supporting Information). As expected, the ground products produced from the sequential centrifugation showed strong D bands around 1332 cm^{-1} with the I_D/I_G ratios in the range of 0.37–0.72, indicating progressive size reduction, which is consistent with the TEM and SEM results (Figures 1, 2, and S1–S5, Supporting Information). The progressive increase of the D peak suggests that the D band should arise predominantly from edge defects upon increased centrifugation speeds, rather than basal plane defects, because the nanosheet lateral sizes were typically smaller than the laser spot diameter ($2\text{ }\mu\text{m}$).^{43,44} The observed I_D/I_G values are lower than those of large size reduced graphene oxide, where a considerable amount of disorder remains after the reduction of graphene oxide material.^{45–47} The disorder related peaks, D' and D + D' became apparent for the 3K and 10K products. The 2D band becomes more symmetrical with increasing the centrifugation speed and is downshifted from $\sim 2675\text{ cm}^{-1}$ at 1K to $\sim 2666\text{ cm}^{-1}$ at 10K. The development of a more symmetrical 2D line shape together with the blue shift of 2D band relative to graphite, suggests that the 10K product consists of few layers.⁴³ The results confirm that the deposited nanosheets consist of a disordered arrangement of randomly restacked but weakly interacting few layer graphene nanosheets, in agreement with the TEM observations.

The smaller size and exfoliation under progressive centrifugation steps was also confirmed by Thermogravimetric analysis (TGA). TGA graphs (Figure 3b) of both 3K and 10K products are presented and compared with that of intact graphite. The latter is thermally stable when heated up to $1000\text{ }^\circ\text{C}$ under nitrogen atmosphere, indicated by a weight loss of only 1.90%; however, the 3K and 10K products show a gradual higher weight loss of 5.8 and 8.9%, respectively, reflecting the smaller lateral dimensions and higher degree of exfoliation. It is expected that a few layer graphene with small dimensions will have lower combustion temperature compared to large area graphitic sheets.⁴⁸ The 10K product exhibits a higher weight loss than the rest of the samples due to the presence of a large amount of a few layer nanosized graphene. The graphite exhibits the greatest overall thermal stability due to the extended stacking and large lateral size of graphite platelets and as a result, requires a much higher temperature for decomposition. Our findings are in agreement with the report by Kinoshita et al.,⁴⁹ which indicates that thermal decomposition temperatures for natural graphite powders decrease as the density of edge plane sites increase.

Differential scanning calorimetry (DSC) DSC-TGA plots (Figure S9, Supporting Information) show the 10K product typically exhibited two well-defined mass losses, which took place at $25\text{--}125\text{ }^\circ\text{C}$ and $140\text{--}400\text{ }^\circ\text{C}$, with peaks at 62.6 and $292\text{ }^\circ\text{C}$, respectively. These observed weight losses can be attributed to gasification of adsorbents and entrapped DMF between the graphene layers (boiling point $153\text{ }^\circ\text{C}$) as well as the thermal decomposition of oxygen edge groups.

XPS analysis provided explicit information on the nature and exact content of any functional groups brought by the exfoliation. Figure 3c,d and Tables S2–S4 (Supporting Information) summarize the results of the XPS investigation of graphite and centrifugation products. XPS wide spectra from all samples show a strong C 1s peak at 284.5 eV associated with the sp^2 hybridized framework and a minor O 1s peak at approximately 532.5 eV (Figure S10a, Supporting Information). The high resolution carbon C 1s (Figure 3c) spectra were fit with up to three peaks using binding energies of 284.47 , 285.40 , and 287.72 eV . These peaks correspond to the following carbon components: sp^2 (C1), C—O associated with ether and phenolic groups (C2) and C=O (C3)^{50,51} groups, respectively. The N 1s, F 1s, P 2p, Co 2p, Fe 2p, Ni 2p, and Mn 2p core level spectra show no observable nitrogen, fluorine, phosphorus, and metal traces (Figure S10b–h, Supporting Information). These results confirm the absence of any functional groups or metals accrued from the ionic liquid, DMF solvents, or grinder. Thus, the ionic liquid used during the grinding process does not bind to the inert basal graphene plane, and is effectively removed to a level below the XPS detection limit. Prolonged sonication in DMF has also been avoided and therefore nitrogen moieties cannot be inherited by DMF.⁵² They also confirm that the grinding process does not introduce any traces of metal impurities in the composition of the products. The O 1s spectra contain contributions from O1, oxygen doubly bonded to aromatic carbon (C=O) at 530.77 eV ; O2, singly bonded oxygen to C—OH and C—O—C at 532.00 eV ; O3, singly bonded oxygen O=C—OH, O=C—OR at 533.11 eV .^{50,51} An increase of no more than 1.5 at. % was observed in the oxygen content of the ground centrifugation products compared to that of the starting graphite (starting graphite, 1.08 ± 0.28 at. %; 1K, 2.34 ± 0.26 at. %; 3K, 2.08 ± 0.50 at. %; 10K, 2.58 ± 0.21 at. %). This increase is due to the existence of a larger amount of edges, which can be attacked by oxygen in air. Figure S11 (Supporting Information) shows a very good overlap between the C 1s of graphite and 10K, indicating an identical composition.

Using the inductively coupled plasma mass spectrometry (ICP-MS) technique, we assessed the starting metallic-impurity content of natural graphite as well as the variation of the impurities in the centrifugation products 3K and 10K. Table 1 summarizes the results of the analysis.

Table 1. Impurity Content (ppm) in Starting Graphite, 3K, and 10K Catalysts As Determined by ICP-MS Analysis

| | graphite | 3K | 10K |
|----|------------------|------------------|------------------|
| Mn | 0.66 | 0.28 | 0.14 |
| Co | 0.25 | 0.28 | 0.39 |
| Ni | 0.57 | 0.65 | 1.68 |
| Fe | <detection limit | <detection limit | <detection limit |
| Mo | 0.45 | 0.42 | 0.03 |
| P | 6.62 | 65.40 | 70.60 |

It can be clearly seen from Table 1 that for graphite, 3K, and 10K products, metal impurities (Mn, Co, Ni, Fe, Mo) are present in concentrations below 2 ppm, which clearly demonstrates that the starting graphite was of high purity and the grinding process did not introduce any metals contaminants to the 3K and 10K products. A small increase in the phosphorus level from 6.62 ppm in the starting graphite to

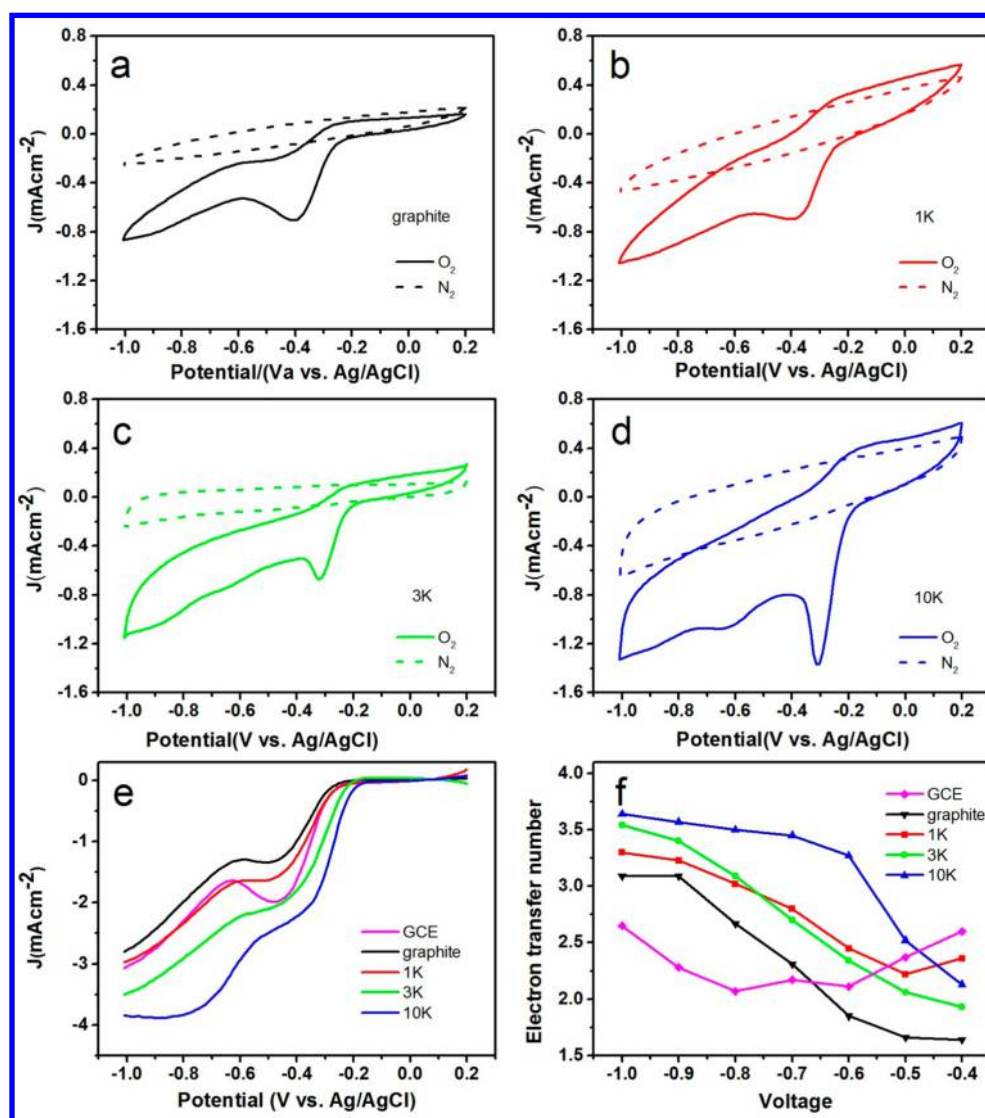


Figure 4. Cyclic voltammograms of catalysts in oxygen or nitrogen saturated 0.1 M KOH at a scan rate of 100 mV s⁻¹. (a) Pristine graphite. (b) 1K. (c) 3K. (d) 10K. (e) Linear sweep performance at a rotation speed of 1600 rpm of the four catalysts in oxygen saturated 0.1 M KOH at a scan rate of 10 mV s⁻¹. (f) Electrons transferred per oxygen molecule for the four catalysts over potential range -0.4 V to -1.0 V based on the Koutecky–Levich equation. For all electrochemical measurements, a 3 mm diameter BASI GCE was used and a catalyst loading of 0.283 mg/cm².

70.60 ppm (0.0071 at. %) in 10K, was observed, which originates from the ionic liquid.

The ORR electrocatalytic activity of both starting graphite flakes and centrifugation products was first evaluated by cyclic voltammetry (CV) in N₂ and O₂ saturated 0.1 M aqueous solution of KOH, as shown in Figure 4a–d. Comparative studies were performed on all catalysts with the same mass loading of 0.283 mg/cm². Conditioning of the 10K catalyst is displayed in Figure S12 (Supporting Information), showing the 1st and 20th CV scan. Voltammograms without any peaks were obtained in the absence of oxygen for all catalysts. A relatively increased quasirectangular shape was obtained for the 10K graphene nanosheets due to the increased surface area associated with their small lateral size and reduced number of layers. When O₂ was introduced, a typical cyclic voltammogram of graphite showed one broad reduction peak at -0.40 V, which is associated with a two-electron electrochemical reduction. In contrast, the 10K product showed two reduction peaks located at -0.31 and -0.66 V, which are associated with two successive two-electron electrochemical reductions. The reduction peak at

-0.31 V is attributed to the reduction process of O₂ to HO₂⁻, whereas the peak at -0.66 V corresponds to the reduction of HO₂⁻ to OH⁻. Similarly, the 3K product showed two ORR peaks but of lower intensities centered at more negative potentials of -0.40 and -0.66 V, respectively, (Figure 4c). The main cathodic peak potential for the 10K product is more positive than that of various nitrogen doped graphene^{52,53} and close to the cathodic peak of edge-nitrogenated graphene nanoplatelets (-0.28 V).⁵⁴ These results highlight the low overpotential for ORR on nanosized graphene with a highly crystalline basal plane, free from metal impurities and edge functionalized groups with only a low amount of oxygen content.

To gain further insight into the role of abundant edges on the ORR electrochemical process the electrocatalytic performance of the above four catalysts was examined by linear sweep voltammetry (LSV) in an aqueous solution of O₂-saturated 0.1 M KOH, at a rotation rate of 1600 rpm and a scan rate of 10 mV/s on a 3 mm diameter BASI GC electrode. The effect of mass loading for the 10K catalyst on LSVs is presented in

Figure S13 (Supporting Information). LSVs presented in Figure 4e have been corrected by subtracting the background response obtained in N₂ saturated 0.1 M KOH solution. Compared to graphite, the 1K, 3K, and 10K products are significantly more active in terms of lower overpotential and larger current density (Figures 4e and S14a, Supporting Information). The LSVs reveal an appreciable change on the onset potential between graphite (−0.19 V) and centrifugation products (1K, −0.19; 3K, −0.16; 10K, −0.13 V) as well as stronger diffusion current densities (10 K, −3.85 mA/cm²) through the whole potential range as the centrifugation speed increases. A higher population of edge defects is present on the centrifugation products compared to that on graphite, and their surplus has a substantial effect on the onset potential. Remarkably, the 10K electrode exhibited a more positive onset potential and a much larger limiting current for the ORR in 0.1 M KOH solution, compared to the edge functionalized (with hydrogen, carboxylic acid, sulfonic acid and carboxylic acid/sulfonic acid) graphene nanoplatelets prepared through a ball milling technique⁵⁵ or reduced graphene oxide.⁵⁶ The performance is similar to macroporous graphitic carbon nitride/carbon composite (g-C₃N₄/C, onset: −0.14 V; at −1 V, $J \sim 4$ mA/cm²),⁵⁷ and comparable to that of three-dimensional nitrogen-doped graphene aerogel-supported Fe₃O₄ nanoparticles (Fe₃O₄/N-gas, onset: −0.19 V; at −1 V, $J = 4.2$ mA/cm²),⁵⁴ nitrogen doped graphene infused with iron nanoparticles (NG/Fe₃, onset: −0.04 V; at −1 V, $J = 4$ mA/cm²).⁵⁵

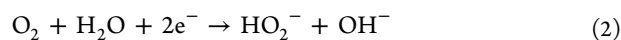
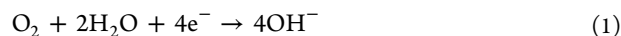
These results highlight the improved oxygen reduction ability of the 10K catalyst, which is clearly due to the following synergetic effects: (i) the abundance of edges capable to influence the adsorption and dissociation of O₂ and (ii) the efficient electron transfer between the electrode and active edge sites ensued from the reduced number of layers and the high structural crystalline quality of the basal plane. It is known that both graphite and a few layer graphene exhibit anisotropic electron conduction in directions parallel and perpendicular to the basal plane. The electron transfer in the vertical direction decreases as the number of layers increases. In thick graphite platelets, even though a rich amount of edge sites are exposed in the direction perpendicular to the basal plane their electrocatalytic performance is poor due to the increased electron path.

Because all the centrifugation products and even graphite have similar oxygen contents, it becomes obvious that the gradually enhanced performance is not caused by the limited oxygen sites,^{58,59} but is the outcome of a simultaneous reduction in the lateral size and progressive reduction in the number of layers. The onset potential of −0.13 V vs Ag/AgCl and the current density of −3.85 mA/cm² at −1 V, represent the best ORR performance ever achieved from an undoped carbon based catalyst.

Figure S14b (Supporting Information) shows the RDE voltammograms for the ORR on the 10K electrode at various rotation speeds (from 400 to 2025 rpm). With an increase of the rotation speed, the reduction current increases, which can be explained by shortened diffusion distance at high speeds. The Koutecky–Levich plots (j^{-1} vs $\omega^{-1/2}$) at different electrode potentials displayed good linearity (Figure S15, Supporting Information), and thus, the slope of these Koutecky–Levich plots could qualitatively give a good prediction on the catalytic activity for O₂ reduction. The highest slope was obtained at the 10K catalyst electrode, again

suggesting its higher catalytic activity for ORR. The electron-transfer numbers (n) of the four electrodes at different potentials were calculated according to the slopes of the linear fitted Koutecky–Levich (K-L) plots (J^{-1} vs $\omega^{-1/2}$) and are presented in Figure 4f. Generally, increasing n values from 1.64 to 3.54 were obtained for graphite, 1K, and 3K nanosheets as the potential became more negative. This observation reveals that peroxide is formed first at low overpotentials, which is then partially reduced further to −OH at higher overpotentials, during the oxygen reduction process. In contrast, the 10K product exhibited much higher n values through the whole potential range compared to graphite, 1K and 3K products. Based on the n values the electrocatalytic activity was in the order: 10K > 3K > 1K > graphite. Over the potential range −0.7 V to −1 V, the n values for the 10K electrode are almost stable (3.6–3.4), indicating that the reduction takes place through an “apparent” four-electron transfer reaction, due to faster hydrogen peroxide decomposition by the electron rich edges. Clearly, our results indicate that a substantial improvement in the electrocatalysis of ORR can be brought by a simultaneous reduction in both the lateral size and number of layers of graphene nanosheets. These changes bring an increase in the number of catalytic active sites and efficient transfer of electrons both of which synergistically enhance the ORR activity.

The reduction of molecular oxygen can proceed through two major pathways under alkaline conditions. A direct four-electron pathway is the preferred route, producing the desired OH[−] described by eq 1. Alternatively, ORR can go through a 2e[−] + 2e[−] pathway involving the production of a peroxide HO₂[−] intermediate in the first 2e[−] process (eq 2), and subsequently undergo a further 2e[−] reduction (eq 3).⁶⁰ If reactions 2 and 3 are very fast, it would then appear as if oxygen is reduced directly to OH[−] through the four-electron transfer process.



For our electrochemical findings, it would appear that for the 10K catalyst, the intermediate product of the first 2e[−] process of the ORR (i.e., first two-electron reduction to hydrogen peroxide at low overpotential) has as much better chance to undergo the second 2e[−] process compared with the rest of the catalysts examined.

The hydrogen peroxide yield (H₂O₂ %) and the number of electrons transferred (n) per oxygen molecule in the ORR were also estimated using rotating ring disk electrode (RRDE) measurements (Figure S16, Supporting Information). An agreement between the K-L and the RRDE methods for the four catalysts studied (graphite, 1K, 3K, 10K) was only possible for the 10K over the range −0.6 V to −1 V. Due to the absence of a diffusion limiting region in the rest of the catalysts, no agreement between the calculated n numbers by the two methods was observed. It is generally accepted that the RRDE method, which is able to directly determine the amount of peroxide species produced, generates more accurate results.⁶¹

To evaluate the contributions to the electrochemical activity due to increased density of active sites per surface area, we employ a Tafel analysis in conjunction with electrochemical double layer capacitance measurements. Tafel analysis of the j –

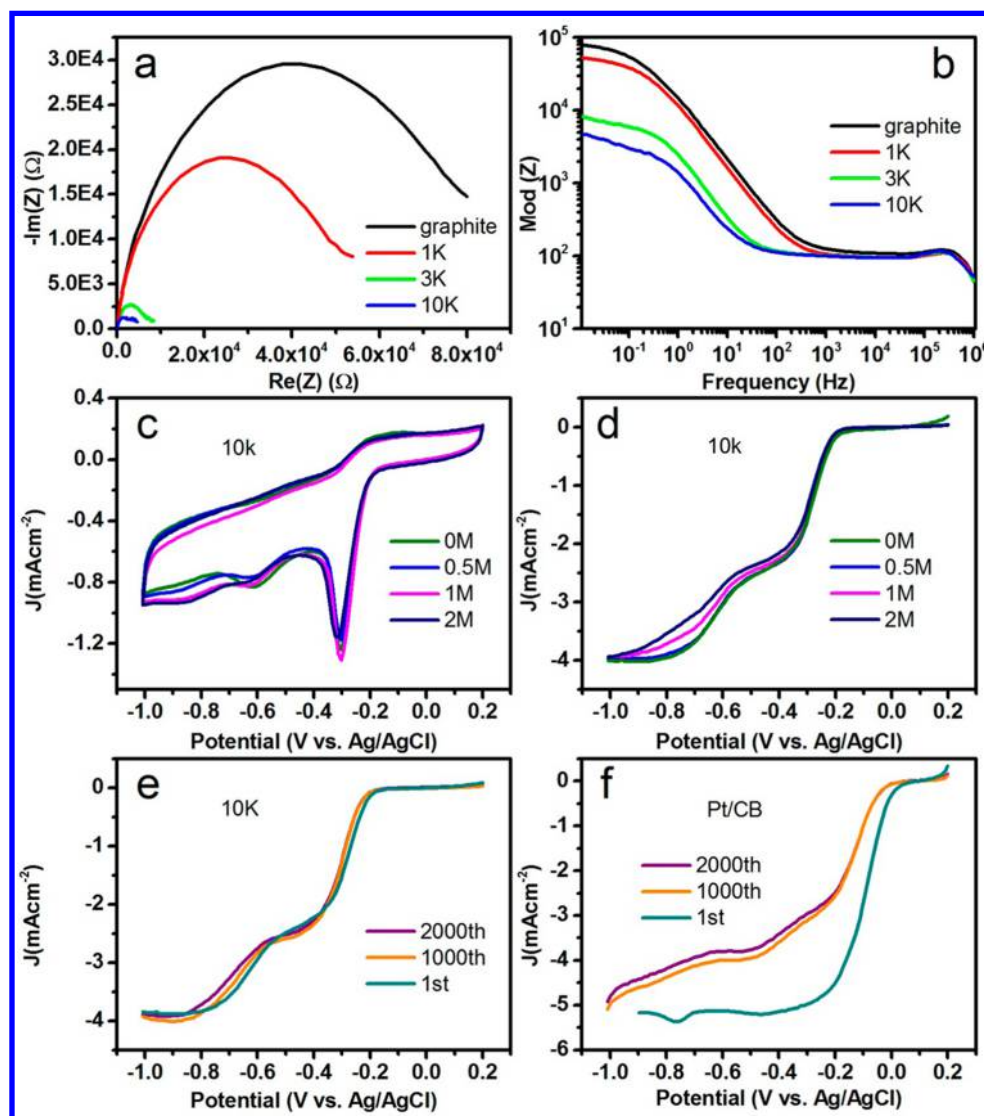


Figure 5. Electrochemical impedance spectroscopy plots in the form of (a) Nyquist and (b) Bode plots of the four catalysts. Measurements were performed at -0.2 V. (c) CV, (d) LS response of 10K nanosheets after methanol addition. (e) LS curves of 10K, (f) benchmark Pt/CB (20 wt % Pt) after 1st, 1000th, and 2000th CV scans. All measurements were carried out in oxygen saturated 0.1 M KOH using a 3 mm diameter BASI GCE and a catalyst loading of 0.283 mg/cm^2 .

ν curves of the four samples (graphite, 1K, 3K, 10K) exhibited slopes over the range 84 to 77 mV per decade, suggesting a similarity of surface chemistry for the ORR. Comparison of the relative activity of the four samples in terms of the exchange current densities, j_0 (determined from the extrapolated x -intercept where $V = 0$), revealed the following trend: graphite > 1K > 3K > 10K, as seen in Figure S17 (Supporting Information).

The relative electrochemical surface active area of the catalysts was estimated by measuring the electrochemical double-layer capacitance (C_{DL}) over the potential range of -0.1 to $+0.1$ V vs Ag/AgCl. This potential range contains no faradaic current and is associated with the double layer charging. The charging current, i_c , is then measured at various scan rates, ν , between 0.1 and 0.01 V s^{-1} , (Figure S18, Supporting Information). The C_{DL} , as given by eq 4.^{57,62}

$$j_c = \nu \cdot C_{DL} \quad (4)$$

Thus, a plot of j_c vs ν gives a straight line with a slope equal to the C_{DL} as shown in Figure S19 (Supporting Information).

The estimated C_{DL} values are given in Table S5 (Supporting Information). The analysis reveals a 1.6–3.7 \times increase in the density of active sites per surface area for the various centrifugation products compared to graphite, enabling the 10K to outperform by almost 4 times.

Theoretical calculations have shown carbon atoms in graphene that possess high spin or charge density are the effective electrocatalytic active sites for ORR.¹⁹ The basal plane of pure graphene does not possess any asymmetry in charge or spin density and therefore does not have catalytic activity for ORR. Recently, functional density calculations have predicted that carbon atoms at the zigzag edge possess high positive charge density, which can act as catalytic active sites for ORR.⁶³ Therefore, a plethora of zigzag edges could provide more active sites, where the carbon atoms with high charge density follow a four-electron transfer pathway. This hypothesis is supported by our findings, where abundant edges on the 10K nanosized graphene result in enhanced ORR activity. In general, exfoliated graphene flakes appear to show zigzag and armchair edges with comparable probability.^{25,64} Therefore, an increase in the

overall edge sites would also increase the population of active zigzag edges.

Even though an abundance of zigzag edge sites is beneficial, the layer number should also be optimized. During ORR, the electron transfer has to proceed between the electrode support and the edges of all successive layers, which leads to significantly increased resistance. Resistivity has been measured to be larger vertical to the basal graphene planes as compared to parallel to the planes.⁶⁵ This means that a single layer or a few layer nanosized graphene is the optimal structure compared to a multilayer nanosized graphene, because of the shorter electron path.

This sequence was further confirmed by the electrochemical impedance spectra (EIS), which can be used to probe the interfacial processes and kinetics of electrode reactions in electrochemical systems. EIS measurements were performed at a potential -0.2 V for the four catalysts. The Nyquist plots, shown in Figure 5a, which present impedance values in the form of imaginary (Z_{Im}) vs real (Z_{Re}) parts at various frequencies, showed an arc-like profile for all four catalysts. As graphite possesses a low ORR activity, this is mirrored with a large charge transfer resistance, as it does not allow fast shuttling of electrons during ORR. The 10K exhibits the smallest semicircle, which clearly demonstrates that the 10K electrode possesses significantly lower charge transfer resistance and thus allows a much faster transport of electrons during ORR. The overall magnitude of the impedance in the low frequency range, as determined by the intercept of the straight lines with the vertical axis (modulus of Z) in the Bode plot shown in Figure 5b, follows the order graphite > 1K > 3K > 10K. We rationalize the larger decrease in impedance for 10K in terms of its earlier onset potential and hence higher catalytic activity.

Tolerance to crossover has been investigated through the introduction of methanol to the O_2 saturated KOH electrolyte. Both graphite and 10K product demonstrate very little alteration in both CV responses and LS voltammograms compared to commercial platinum carbon black (Pt/CB) upon introduction of various concentrations of methanol, as shown in Figures 5c,d and S20 (Supporting Information). This demonstrates their high catalytic selectivity for the ORR against methanol oxidation. The ORR activities of starting graphite, 10K, and Pt/CB (0.283 mg/cm^2) before and after 2000 cycles are shown in Figures S21 (Supporting Information) and 5e,f, respectively. There are only 15 mV and 24 mV shifts of the first half-wave potentials ($E_{1/2}$) for graphite and 10K, respectively. By comparison, the shift of $E_{1/2}$ is 107 mV for commercial Pt/CB after 2000 cycles, revealing the superior durability of the 10K product.

Through this study, by investigating progressively thinner and smaller graphene nanosheets with minimal oxygen content and no metal contamination, new insights are gained into the roles of graphene edges and thickness on the ORR activity. Experimentally, it was shown that the lateral size reduction of few layer graphene effectively elevates the electrode onset potential and current density, resulting in enhancement of the ORR activity. There is currently an increasing notion that the activity and reaction kinetics for the ORR are strongly correlated with the work function (WF) of the electrocatalyst.^{66,67} A decrease in WF is associated with an enhancement in ORR activity. Theoretical studies predict and experimental studies have verified that the WF of graphene is in a similar range to that of graphite, $\sim 4.6 \text{ eV}$;⁶⁸ however, it

depends sensitively with the number of layers and lateral size.^{68–70} It has been predicted that the WF decreases with a reduction in the number of layers and lateral size. Therefore, the progressive enhancement in ORR for the graphene products can be explained through a progressive decrease in the WF.

CONCLUSION

We have developed a simple and versatile ionic liquid assisted grinding process coupled with sequential centrifugation steps to efficiently exfoliate the pristine graphite directly into a few layer nanosized graphene with low oxygen content ($<2.5 \pm 0.2$ %). We have examined for the first time their catalytic activity for oxygen reduction reaction. We found that the nanosized graphene exhibits an enhanced ORR performance, which is attributed to the synergy of two main factors (i) the abundance of edges sites accrued from the small lateral size and (ii) the efficient electron transfer between the active edge sites and the electrode. The last was ensued from the reduced number of graphene layers and the high structural crystalline quality of their basal plane. The progressive increase in ORR activity is a clear indication that the improvement is merely due to the size and thickness reduction and not an artifact from metal contamination or functional groups. The approach presented herein is applicable to the synthesis of other 2D nanomaterials. The size and thickness dependent catalytic activity of graphene nanosheets has important implications in understanding and further improving the catalytic activities of metal free graphene and possibly other 2D nanomaterials. Although the ORR performance is not comparable to commercial Pt/CB catalysts, this work could offer opportunities for stimulating future experimental and theoretical research on the role of sheet size and number of layers of pristine graphene on electrocatalysis.

ASSOCIATED CONTENT

Supporting Information

Synthesis of graphene products, electrochemical measurements, and characterisation methods. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

This work was financially supported by a Leverhulme Trust/Royal Academy of Engineering Senior Research Fellowship to P.P.; a Ph.D. Studentship to J.B. from the Department of Employment and Learning in Northern Ireland; a visiting Senior Research Fellowship to M.L. by the University of Ulster; The Chinese Thousand-Talents plan program and the Jiangsu Shuangchuang program (Q.X. and P.W.).

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